

SOUTH PRODUCTION NOTES

Aug 13, 2015

Afternoon Shift notes

BASF EMPLOYEES

260 Last Recordable

194 Last Lost Time

Freight Elevator in 31 is temporarily repaired. Please see instructions before using.

#1 MED / AI 3952:

Work on reprogramming the powder system as well as the ammonia pump will continue through Thursday. Hold line until further notice – may restart Friday.

#1 RC / AI 3952:

Holding the several bags on floor until restarting line.

Trimer: Stage 3 was inspected and no issues found.

#2 MED line / Cu 0860:

Planning to run the batch that is in the hopper and segregate it. Then run four batches using the two bags of 3818(Lot 508 bags 9 & 16).

Both bags requested have been found and brought to the powder room.

#2 RC/ Cu 0860:

Hold until next material on line #2 made (see above).

#3 MED line / D-1702:

Will need to run wet mix batches. Talk to John about how much acid and water to add to the batches. Out of Versal 300.

#3 RC / D-1702:

Feeding continues. We need to bring up the three bags that are next to the elevator on the first floor to refeed. There is also three bags that are near the red zone on the first floor that will need to be check weighed. If these bags have the correct weight they can be labelled and used. We will also need to talk to John about changing out the fines screen before we feed the two bags on the second floor in front of tanks 6 and 7. Need to get to Lot 61 bag 2+

#4 RC / D-0222 next

We will need to wash out the system(make sure tops of thermowells are washed from the discharge end first before hosing out the calciner.

Please take Title V reading for the DC 4A/4B at the collectors. There is a discrepancy in the readings on the control room computers.

#5 RC / Cu 3818:

Continue to feed. We should be double stacking the bags that come off of the calciner. They are not going anywhere anytime soon.

#6 RC & Dryer / D 1756

Maintenance is in the process of evaluating the Sly scrubber / CTO control valve. For now, will have Lucas inspect and clean/repair/replace scrubber nozzles as needed, and Ameriwaste is tentatively scheduled to come in on Friday to look at the inside of the scrubber.

Sly Scrubber has been locked out for Lucas to look at the scrubber nozzles on Thursday. Box is in 31.

West Pfaudler / D-0222

**Continue on. We will not be making another tank in tank 7. Run 2 batches(there should be enough solution, 0% is not really 0%) and talk to Grodecki about how we will go about making the last partial.
Base material is here and has been moved up to 3rd floor.**

East Pfaudler/ D 1756:

Pipeline is full. Down until we get #6 and SLY scrubber back.

6 Tank:

Tank empty

7 Tank: KLP solution

Need to fill out Tank sheet every shift. Do not make a new tank. Tank is showing 12% on DCS, but there is actually more. There should be enough for two batches, and then we will have to check with Grodecki on how to handle the last partial batch.

National Dryer / D-0222.

Continue to feed.

PK Blender: 3915 Pill Mix

No change since Tuesday afternoon:

Early on afternoon shift Tuesday operator tried starting batch but had high dp reading and could not get the DC in range. Soon after, he was pulled to work on Strikes. Need to inspect bags and try to get pressure drop lowered, then work on

batches of pill mix. If dp does not stay in range, may have a bag issue (might need to inspect the bags, if not already done).

Need to keep bldg 9 clean as the repack equipment is still set up. Only bring material that you will use in your shift so that it does not clutter the area.

Abbe Blender:

Tagged out of service until gate is repaired.

Tower 3 / QVAM:

Unloaded and reloaded tower on Midnights Thursday.

Tower 6 / Cu 0860:

Running, should come down late on second shift. North screener needs to be finished being set up. Correct screens are in.

North Screener / Cu 0860:

Screen change complete. Need to finish setting up hose and drums.

South Screener / DPT 0101 done, E 474 next:

DPT finished, need to break down and clean up for E 474

#2662 (west) Pill Machine / AI-3915:

Down on second shift due to manpower.

#2664 (east) Pill Machine / AI-3915:

Down on second shift due to manpower.

TK #2 / V 2010:

Done

TK #4 / Cu 0540:

Continue loading and unloading. Adding a second operator when possible to catch up on milling.

The correct screens have been found.

We are starting on bag 7 of lot #14.

Harrop Kiln / AI 3920:

Light Harrop kiln Thursday night.

Building 27 Belt Filter / 5020:

Ran on first shift. Running out current strike on second shift. Will resume on day shift tomorrow.

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PRODUCTION PRIORITIES:

- 1) West Pfaudler**
- 2) South Precip/Dry**
- 3) Horne Tabletting**
- 4) #6RC/East Pfaudler**
- 5) #2 RC NORTH**
- 6) #4 Calciner**
- 7) #3 MED/#3RC**
- 8) #5 Calciner**
- 9) #4 Tunnel Kiln**
- 10) #2 MED/#2 RC**
- 11) Kneader NORTH**
- 12) Reduction Towers**